

INFO

Build-up and description of Yale hand pumps

Hand pumps are the most common power source within the area of "High-Pressure Hydraulic Tools". For this reason our hand pumps have been carefully designed and equipped with many details which make the pumps very versatile and handy in every-day applications.

Relief valve/hand wheel

The fine-adjustment relief valve in connection with the large hand wheel allows millimeter increments when lifting and lowering even highest loads. The fact that sometimes hundreds of tons are controlled by this hand wheel underlines the importance of this feature.

Sturdy "all-metal-design"

The robust pump head and the absence of any plastic parts result in a long service life and easy maintenance over many years. Plastic reservoirs filled with oil may present a fire risk in connection with welding or similar work!

Carrying handle

A handy carrying handle on all our hand pumps facilitates transportation enormously.

Pressure relief valves

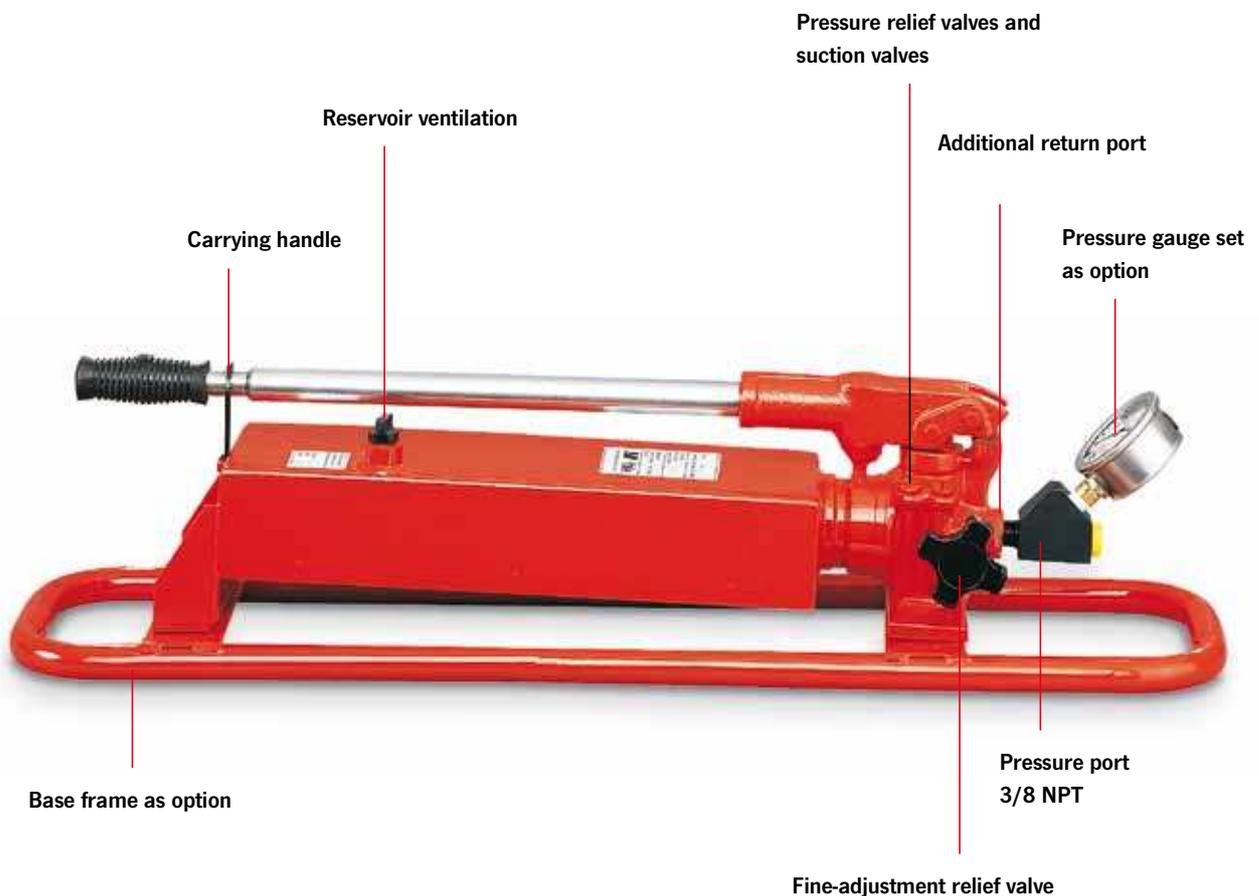
All hand pumps are equipped with two pressure relief valves. They are easily adjustable from outside if pumps must be re-adjusted or a lower operating pressure should not be exceeded.

Reservoir ventilation

All hand pumps are equipped with a reservoir ventilation plug. This ensures perfect suction of hydraulic oil and allows you to use the total oil capacity of the reservoir.

Two-stage output

All hand pumps have two-stage design (except HPS-1/0,7). This allows an increased speed and efficient working during unloaded conditions of the hydraulic cylinder. The switch-over from the low pressure to the high pressure stage is done automatically.



Delivered ready to use

All hand pumps are supplied ready to use incl. hydraulic oil.

Easy-maintenance-design

There is no need to disassemble the hand pumps in case of service work. All parts like suction and pressure valves, seals, packings etc. are accessible from the outside.

All hand pumps have the same design

The same design (build-up) for all hand pumps with the exception of the reservoirs allows the interchangeability of all components. Therefore spare part stocks can be kept to an absolute minimum. Only one spare part kit is necessary to service all hand pumps.

Excellent suction properties

Hand pumps suck and displace 100% of their volume per stroke. This results both in a high efficiency as well as a rapid cylinder movement.

Interchangeability

All hydraulic cylinders, hand pumps and other components are fully interchangeable and can be combined with all other 700 bar hydraulic lines. All components have the standard oil port and same coupler parts.

Additional return oil port

All hand pumps are equipped with a return port to the reservoir. This detail is very advantageous as many hand pumps are integrated in more complex hydraulic circuits.

Base frame

On request you can get base frames for the most common hand pumps. These base frames add to the stability and protection of the hand pumps, in particular when used in the field or on a construction site.

Pressure gauge

Appropriate pressure gauges with the corresponding adaptors are shown.



Hand pump model: HPH...

With integrated pressure gauge GGY-631 and gauge adaptor set GA-704.

Hand pumps for double-acting cylinders with relief valve and 4/2-way directional valve

Unlike conventional pumps, all hand pumps of the model HPH (with 4/2-way directional valve for double-acting cylinders) include a precision relief valve in addition to the directional control valve. Manual directional control valves switch over abruptly, thus causing undesired pressure surges in the system under load.

The additional relief valve in all HPH-hand pumps allows a precise lowering of the load without any pressure shocks. All components have the standard oil port and same coupler parts.

Further advantage of this design:

The pressure gauge shows the pressure as pushing and as pulling force. The combination of a 4-way directional valve with a sensitive relief valve allows a controlled pressure relief without pressure shocks.

OFFLINE

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Selection charts "cylinder/hand pumps" can be found on pages 405-407!



Hand pumps for single-acting cylinders model HPS

Hand pumps are easy to use and operate independently of any external energy source. They are designed for a maximum 700 bar system pressure and will allow each hydraulic cylinder to utilize its maximum capacity.

The two-stage system reduces pumping time. Stage 1 allows rapid piston travel under no load or light load conditions. The pump automatically switches to stage 2 when the piston is loaded and a higher force is required from top. The hand pump is an all-steel construction designed for rough use and has a high-efficiency pumping action. The handle can be locked for easy carrying.

The large and easy-to-control return valve allows the operator to precisely control the return stroke. Other standard features include a large and easy-to-control hand wheel, air bleeding and oil filling plug, large support feet for stability, tilted tank to increase usable oil volume and ergonomic handle grip.

Features

- Operating pressure max. 700 bar.
- Two-stage operation with automatic switch-over (except HPS-1/0,7 A).
- Large reservoir volumes.
- With pressure relief valves, adjustable from the outside.
- Precision-adjustable relief valve (handwheel).
- Robust all-steel construction.
- HPH-pumps are equipped with a 4-way control valve plus a precision-adjustable relief valve.
- Oil port thread 3/8 NPT.
- Incl. oil filling.
- Pressure gauges with corresponding adaptors are also available as accessories.

INFO

Hydraulic hoses are the connection between hand pump and hydraulic cylinders and need to be selected separately. Please see page 381.

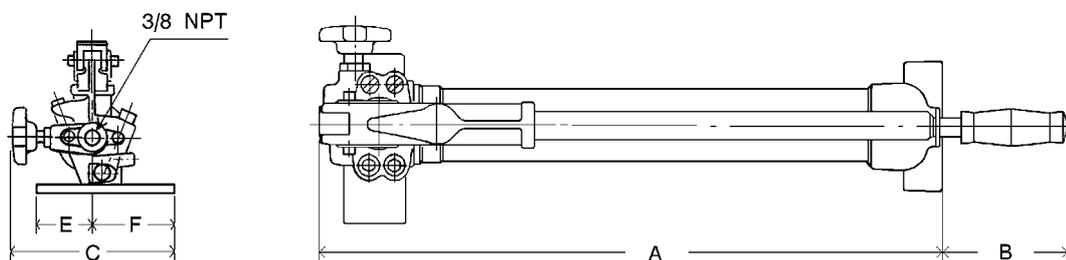
Technical data model HPS

Model	EAN-No. 4025092*	Displacement	Reservoir volume cm ³	Displacement 1 st stage cm ³	Displacement 2 nd stage cm ³	Weight kg
HPS-1/0,7 A	*159081	single-stage	700	-	2	7.0
HPS-2/0,3 A	*160148	two-stage	300	5	1	3.5
HPS-2/0,7 A	*159098	two-stage	700	11	2	7.0
HPS-2/2 A	*159104	two-stage	2000	11	2	10.0
HPS-2/4 A	*159111	two-stage	4000	11	2	13.0
HPS-2/6 A	*159128	two-stage	6000	11	2	21.0
HPS-2/10 A	*159135	two-stage	10000	11	2	27.0

Dimensions model HPS

Model	HPS-1/0,7 A	HPS-2/0,3 A	HPS-2/0,7 A	HPS-2/2 A	HPS-2/4 A	HPS-2/6 A	HPS-2/10 A
A, mm	505	410	505	520	645	645	800
B, mm	85	100	85	70	65	65	65
C, mm	135	105	135	145	160	215	250
D, mm	150	125	150	150	150	180	190
E, mm	43	35	43	43	43	43	43
F, mm	52	35	52	52	52	52	52

Dimensions approx.





HPH-2/4 A

HPH-2/2 A

HPH-2/0,7 A

Hand pumps for double-acting hydraulic cylinders model HPH

With 4-way valve and relief valve (hand wheel)

All hand pumps of type HPH are designed as double-acting cylinders. Basically, they do not differ from series HPS, but are equipped with a 4/3-way directional valve.

The precision-adjustable relief valve remains unaffected and permits a sensitive pressure relief. Pressure gauge and adaptor can be delivered as accessories.

Technical data model HPH

Model	EAN-No. 4025092*	Displacement	Reservoir volume cm ³	Displacement 1 st stage cm ³	Displacement 2 nd stage cm ³	Weight kg
HPH-2/0,7 A	*159159	two-stage	700	11	2	8
HPH-2/2 A	*159166	two-stage	2000	11	2	11
HPH-2/4 A	*159173	two-stage	4000	11	2	14
HPH-2/6 A	*159180	two-stage	6000	11	2	22
HPH-2/10 A	*159197	two-stage	10000	11	2	28

Dimensions model HPH

Model	HPH-2/0,7 A	HPH-2/2 A	HPH-2/4 A	HPH-2/6 A	HPH-2/10 A
A, mm	590	595	715	715	880
B, mm	95	65	65	65	65
C, mm	160	160	160	200	160
D, mm	165	165	180	180	190
E, mm	55	55	55	55	55
F, mm	80	80	80	80	80
G, mm	85	85	85	85	85

Dimensions approx.

